

OPERATOR TOOLS CATALOGUE 2021





Operator Tools for GVA and HiPerSet

With this catalogue we are offering a great variety of operator tools for our GVA and HiPerSet machines to make the operators' work easier: From handy devices to personal protective gear.

Yarn Separator	4
Splice Station	4
Yarn Pulling Aid	4
Threading Aid	5
Yarn Comb	5
Yarn Clamping Unit	5
Yarn Clamps	5
Splice Set for Power-Heat-Set Creel Version 2	6
Devices & Tools	8
Calibration Tools	
Keypads & Controls for Inverters	9
Cleaning Tools	10
Scissors & Helpful Items	
Personal Protective Gear	11

The perfect solution for every customer

40 years of experience-more than 1.000 machines in the heatsetting market: This is Power-Heat-Set. Our GVA and HiPerSet machines offer a wide variety of products to fit your specific needs.





Consulting

Analyzing your specific needs, planning customized machine layouts, consulting you on process optimizations or financing... Whatever you need, we are happy to offer a comprehensive carefree package for you.



Our consultants and service technicians operate worldwide to ensure the best possible longterm support for your production and equipment, from machine building and installation to maintenance and operation.

24/7 Support Hotline

Excellence in customer service is of paramount importance to us. Consequently we have established a service hotline which is available 24 hours a day, seven days a week.



To reduce downtime and costs, we offer a special exchange and repair program. Simply send in your broken machine part and we'll take care. In some cases, we offer refurbished machine parts in an exchange program.

Do you have questions or would you like to order? Don't hesitate to contact us!

Phone: +49 86 31 / 393 - 480

E-Mail: order@power-heat-set.com



All our equipment is manufactured by highly gualified technicians at our German based headquarters constantly improving quality, operability, productivity, sustainability and handling to provide innovative technology and customized solutions.



Tech. Online Support

We are not only your machine and spare parts supplier, but we are also your best source for technical support. Our technical support is available to you by phone or e-mail for any questions and problems.

Repair & Refurbishment



We have a wide range of spare parts in stock with a high availability for standard machines. Our OEM parts have been developed exclusively for our machines and customers and thus are specially fitted to your needs.





Yarn Separator

With this handy yarn separator the individual ends are guided via the ceramic eyelets of the winder making threading considerably easier as the yarn separator eliminates the need to separate the yarn by hand. Consequently, the yarn separator reduces the risk of yarn breakage which is particularly advantageous when used at the winder.

Yarn Separator Art. No. 105967



Yarn Pulling Aid

This light and handy yarn pulling aid enables an easy threading of the individual ends through the separate eyelet discs at several points in the machine.

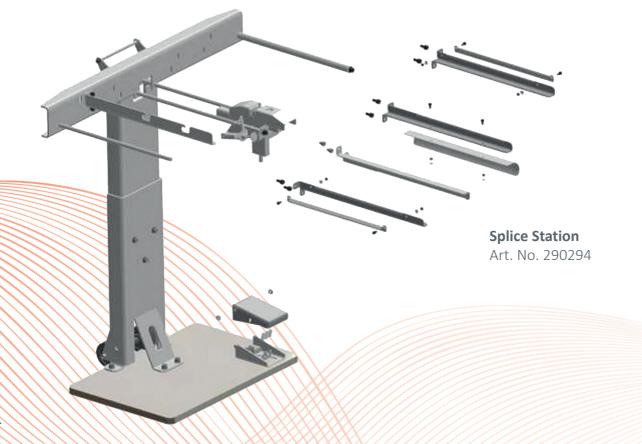
Yarn Pulling Aid Art. No. 105968



Splice Station

The yarn combs or yarn clamps are clipped on to the splice station from the right side and the ends of the winder are fixed to the splice station from the left side. In this way the ends of both sides are not only perfectly separated and fixed at the splice station but are also crossed over. Due to the perfect separation and by using the pedal the yarn can be spliced in an extremly short time and mostly automatically in the correct sequence.

Additional note: This version can currently be used for splicing up to 36 ends. Upon request we can develop it for the use of more ends as well.



Threading Aid

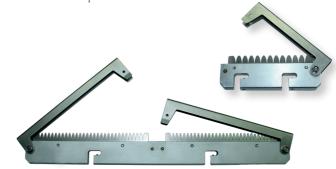
This tool helps you with the threading at several points at the machine. The operator can clamp up to 96 ends and doesn't have to hold each and every end which makes the threading at the creel, false twist or winder much easier.

Threading Aid Art. No. 105978



Yarn Comb

With this comb, you can quickly thread from the accumulator to the splicing station or clamping unit. You can extend this 48-ends comb to up to 96 ends.



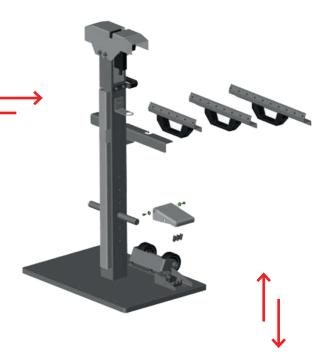
Machine	No. of ends	Art. No.
GVA	8 ends	105572
	12 ends	118005028005377
	16 ends	105084
HiPerSet	24/48 ends	118005028005415
	30/60 ends	118005028005409
	36/72 ends	118005028005407
	42/84 ends	118005028005383



Yarn Clamping Unit

In combination with the threading aid, you can quickly splice the individual ends with this single yarn clamping unit as the threading aid and the yarn clamps are holding the yarn for the operator.

Yarn Clamping Unit Art. No. 118005028004419

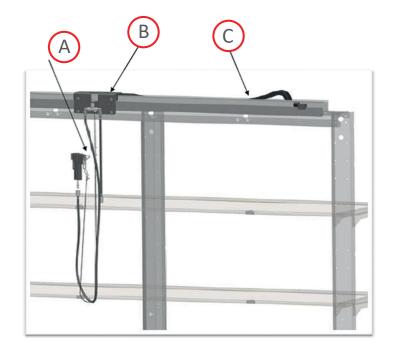


Yarn Clamps

The operator will be able to separate each and every end at the belt exit and perfectly fix the ends in parallel lines via our yarn clamp. In this way the work needed at our accumulator or winder will be sufficiently reduced.

No. of ends	Art. No.	
36 ends cpl	118005028004424	
48 ends cpl	118005028004420	
60 ends cpl	118005028004433	

Splice Set for Power-Heat-Set Creel Version 2



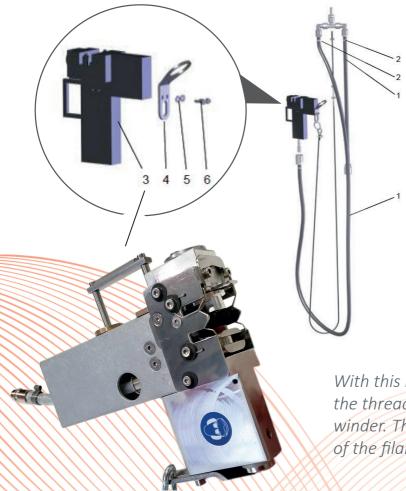
Splice Set Complete Art. No. 105952

In addition, we are offering the matching Splice Set for our creel, including the corresponding attachments and single components comprising:

A) Connecting cable with splicerB) CarriageC) Guide

Additional note: Upon request we can develop it for other creels as well.

A) Connecting Cable with Splicer



1 Fabric-hose with filling, Ø 8/14 Art. No. 105715 (by meter)

- 2 Hose clamp 12-20 Art. No. 105716
- **3 Hand splicer** Art. No. 102446
- 4 Suspension plate Art. No. 105717
- 5 Washer A4,3 Art. No. 102169
- 6 Hexagon socket screw M4x12 Art. No. 103801

With this high quality hand splicer you can splice the threads directly at the bobbin creel or at the winder. This type of splicer works with entangling of the filaments instead of making a knot.

B) Carriage

- 1 Carriage complete Art. No. 105952
- 2 Hexagon socket screw Art. No. 103295
- **3 Spacer washer** Art. No. 105456
- 4 Roller Art. No. 105434
- 5 Ball bearing Art. No. 105435

6 Retaining ring Art. No. 105458

- 7 Spacer Art. No. 105457
- 8 Washer Art. No. 100194
- 9 Hexagon head nut Art. No. 103658

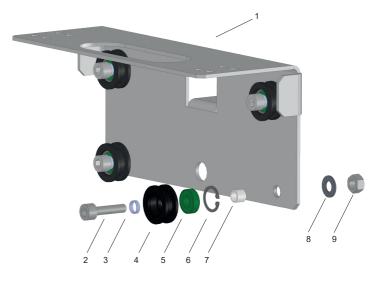
C) Guide



- **1 Bracket cable chain** Art. No. 110232009100070
- 3 Washer A6,4 Art. No. 101979
- 2 Hexagon cap nut M6 Art. No. 104981
- M6 4 H

*Length of energy chain and compressed air supply				
No. of ends	Energy chain	Compressed air hose Ø 8/14		
72/60 ends	2x 5,1 m	2x 8,5 m		
48/36 ends	2x 3,3 m	2x 6,5 m		
36 ends	5,1 m	8,5 m		
48 ends	6,8 m	10 m		
60 ends	8,5 m	12 m		
48 ends	2x 3,3 m	2x 6,5 m		
60 ends	2x 4,5 m	2x 7,5 m		
	No. of ends 72/60 ends 48/36 ends 36 ends 48 ends 60 ends 48 ends	No. of ends Energy chain 72/60 ends 2x 5,1 m 48/36 ends 2x 3,3 m 36 ends 5,1 m 48 ends 6,8 m 60 ends 8,5 m 48 ends 2x 3,3 m		





- 4 Hexagon screw M6 x 12 Art. No. 90093300000056
- 5 Rubber-metal buffer 25x28 D Art. No. 105256
- 6 End stop Art. No. 105656
- 7 Set screw M8 x 16 Art. No. 90091300000044
- 8 Energy chain (per meter)* Art. No. 105257

7

power-heat-set

Devices & Tools

HiPerSet Conveyor Belt Installation Aid Art. No. 105378

Tension Meter

Art. No. 104584

Offers an excellent

reading accuracy of the measurement re-

sults. A further special

feature is the analogue display, which quickly



Additional note: Upon request we can develop it for GVA conveyor belts as well.

Conveyor Belt Fixing Kit Art. No. 105378

> **GVA Conveyor Belt Installation Aid** Art. No. 106074

Chamber Key Art. No. 105965

between the chambers

Allows the springs of the drum motor and the belt pressure rolls to be securely attached and detached.

Hook Wrench

Art. No. 105966

Helps to tighten the chamber trapezium

Keypads & Controls for Inverters



Keypad for i550 Series Art. No. 87706300000048

Keypad for 8400 Series Art. No. 601304



Art. No. 601387



Keypad for 1000 Series Art. No. 105799

The different keypads enable the operators to remotely define parameters, display and transfer process data to other basic devices as well as to control specific machine parts (e.g. lock and unlock).

shows tensile stress changes and fluctuations and enables optimum process settings.

PT100 Installation Wrench Art. No. 105964

> Ensures a damage free installation / deinstallation of the PT 100 Sensors.







Case with extension cable for 8400 series On request



Keypad for 8200 series



Keypad TwinAccu V2 inverters Art. No. 105834





TRB and Steam Channel Polishing Tools

For removing scratches from the steam channel and to avoid yarn hangers by ensuring a smooth surface.



Calibration Tools



Steam Valve **Calibration Device** Art. No. 601191

Supports a smooth initialization of the intelligent positioning controller.

PT100 Calibration Tool Art. No. 104642

PT100 Ca

Ensures an exact measurement of the temperature by adapting the differences of the resistances in the lines.

Cleaning Tools



Detergent Art. No. 103673

The perfect cleaning solution for every job. This cleaning detergent is used to clean the interior of the chamber.

Personal Protective Gear

Your safety is our priority. Therefore, we offer a selection of protective items.

Scissors & Helpful Items



Ring Finger Scissors Art. No. 105970



Fist Cutter Art. No. 105970

Ring Yarn Cutter Art. No. 820017



Clipboard Art. No. 100338



Disposable Suit Art. No. 105972

Working Apron Art. No. 105977





Compressed Air Blow Gun Art. No. 105971

Helps cleaning the creel and yarn brakes from dirt caused by the yarn production.

Ear Protection Art. No. 105973



Protection Glasses Art. No. 105974



Face Mask Art. No. 105976





Power-Heat-Set GmbH

Amperstraße 4 84513 Toeging am Inn GERMANY Phone: +49 (0) 8631 393-480 Fax: +49 (0) 8631 393-580 E-Mail: mail@power-heat-set.com Internet: www.power-heat-set.com





